

TCS & STARQUEST EXPEDITIONS

WORLD HIGHLIGHTS BY PRIVATE JET



Exploring Seven Legendary Places
in 16 Unforgettable Days

Istanbul, Turkey

The Pyramids & The Sphinx, Egypt

Luxor & The Valley of The Kings, Egypt

The Taj Mahal, India

Jaipur, India

The Lost City of Petra, Jordan

Marrakech, Morocco

November 29–December 14, 2011



WORLD HIGHLIGHTS BY PRIVATE JET



ISTANBUL &
THE BOSPORUS, TURKEY

CAIRO, THE PYRAMIDS &
THE SPHINX, EGYPT

LUXOR &
THE VALLEY OF THE KINGS,
EGYPT

THE TAJ MAHAL, INDIA

RAJASTHAN'S 'PINK CITY'
OF JAIPUR, INDIA

THE LOST CITY
OF PETRA, JORDAN

MARRAKECH, MOROCCO



TCS & STARQUEST EXPEDITIONS

Dear Traveler,

Join us for an unforgettable 16-day journey that spans Europe, the Middle East, the Indian subcontinent, and Africa—to experience the world's most legendary places, places whose names alone evoke wonder. Made possible only by means of a private jet, this innovative expedition features the best each country has to offer, for those who want to travel the world but don't have the luxury of time.

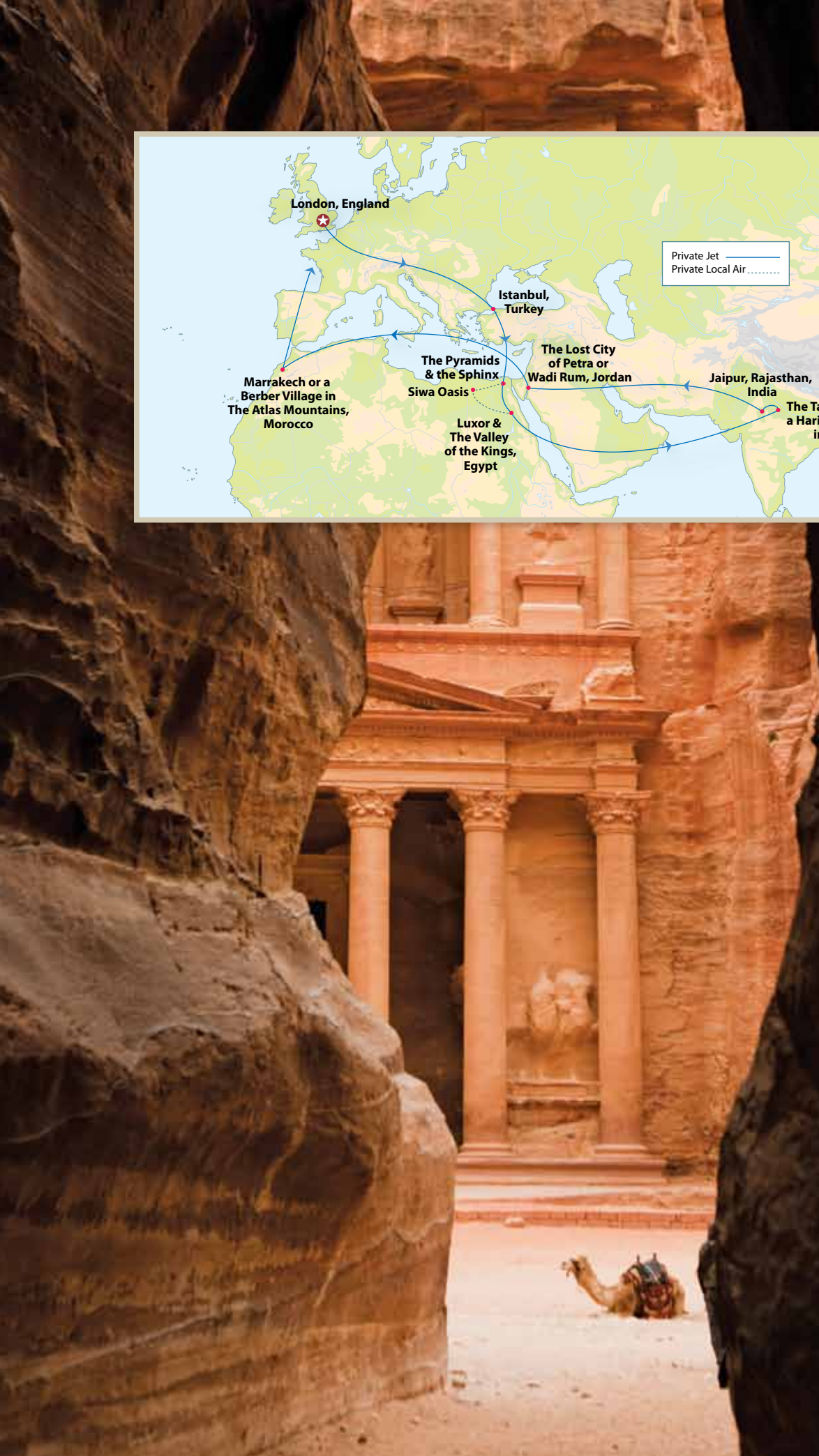
Our 2010 departure sold out quickly, and demand for this program continues, so we are thrilled to offer another opportunity to join this expedition in 2011. Don't miss this chance to travel to some of the most treasured places on Earth aboard our VIP-configured Boeing 757, where you will enjoy the ultimate in convenience, security, and service. Explore each destination with archaeologist and Bucknell University Professor of Classics Janet Duncan Jones; former Deputy U.S. Ambassador Joseph Snyder; and Chair of the Columbia University Department of Religion Mark Taylor. Travel worry-free with our professional expedition staff and flight crew, including a dedicated physician and a private chef. Tailor the itinerary to your interests, choosing from many activities and excursions along the way. And as each day's adventure draws to a close, unwind in the world's finest accommodations.

To learn more about this extraordinary expedition or to make a reservation, please call 800-454-4149 or 206-254-0228. I encourage you to make your travel plans early, as this journey is sure to fill quickly again.

Sincerely,

T.C. Swartz
Chairman
TCS & Starquest Expeditions

TCS & Starquest Expeditions is dedicated to creating extraordinary educational travel experiences by private jet while enhancing the environmental, social, economic, and educational conditions of the peoples and places we visit. This expedition will transport supplies to medical clinics and schools, and donate funds for essential services and innovative projects.



Explore in small groups, enjoying your choice of things to do along the way:

See the wondrous architecture of Istanbul or discover the secrets of Turkish cuisine in a cooking class.

Visit the legendary monuments and temples of Luxor or discover the Siwa Oasis, deep in the Egyptian Sahara.

Marvel at the breathtakingly beautiful Taj Mahal or visit the ancient village of Kachhpura.

Explore the palaces and museums of Jaipur.

Step into the Lost City of Petra or venture to spectacular Wadi Rum.

And spend time in the fabled city of Marrakech or in a Berber village in the Atlas Mountains.

LEARN WHILE YOU EXPLORE



Mosaic, Hagia Sofia, Istanbul, Turkey



Petra, Jordan

Enrichment is the key to rewarding exploration. A world-class team of experts will join us to illuminate the history of empires, the varied cultures we encounter, and the outstanding examples of art and architecture we visit. While traveling from one destination to the next, our lecturers use a special in-flight system for informative lectures and stimulating discussions to prepare you for exploring sites on land. In addition, books, DVDs, and other materials about each destination are available in the jet's library for your reference.



Janet Duncan Jones is Presidential Professor of Classics at Bucknell University, and an active field archaeologist with over 25 years of excavation experience. She is an expert on art and architecture, ancient cultural landscapes, ancient technology, and environmental issues in antiquity, and has traveled throughout Greece, Turkey, Jordan, and Egypt. She received her B.A. in Latin from the College of William and Mary, and her M.A. and Ph.D. in classical archaeology from the University of North Carolina at Chapel Hill.



Joseph Snyder lectures on current affairs, drawing on his 30 years' experience as a veteran Foreign Service officer. He represented the U.S. State Department in Thailand, Iran, Taiwan, Malaysia, and Austria; he was Director and Spokesman of the State Department Press Office; and was Deputy Ambassador to the International Atomic Energy Agency. He has also traveled extensively throughout Asia, Europe, the Middle East, and the Pacific. Snyder received an M.A. from Yale University, and a B.S.F.S. from Georgetown University, in international relations.



Mark C. Taylor is the Chair of the Columbia University Department of Religion and co-director of the Institute for Religion, Culture and Public Life. A leading figure in multidisciplinary discussions, he teaches and writes on topics ranging from philosophy, religion, literature, art and architecture to education, media, science, technology, and economics; and he is a regular contributor to the *New York Times* and *Los Angeles Times*. His many awards and honors include U.S. Professor of the Year from the Carnegie Foundation and a Guggenheim Fellowship. Taylor received a Doktorgrad in philosophy from the University of Copenhagen and a Ph.D. in religion from Harvard University.

Topkapi Palace, Istanbul, Turkey

Calligrapher, Marrakech, Morocco



ULTIMATE IN CONVENIENCE, SECURITY & SERVICE



FLY BY PRIVATE JET

The best way to reach so many remote destinations in only 16 days is to fly by private jet. We set our own schedules, so you fly direct and avoid layovers. We land in airports that are closer to hard-to-reach destinations. We have the flexibility and freedom to adjust the routing, if necessary—even while an expedition is in progress. We arrange for expedited boarding, luggage handling, and customs and immigration formalities where possible. For this departure, our private jet will depart from and return to the exclusive Harrods Aviation Terminal at London Luton Airport.

The Most Experienced Staff in the World

Our expedition staff and flight crew, including a chef and catering assistant, is the most experienced in the world when it comes to managing multi-destinational, educational expeditions by private jet. In addition, a physician accompanies each expedition, ready to provide and coordinate healthcare services whenever and wherever they may be needed. Travel worry-free with a talented team of professionals who are renowned for their attention to detail, dedication to safety and security, and top-notch hospitality. And enjoy one of the highest crew-to-traveler ratios in the business: 1 to 5.



Seminars in the Sky

Our Boeing 757 generously accommodates 78 travelers in 2-by-2 VIP-style leather seats with ecomfort™ foam support, instead of the standard 233 seats. Enjoy an unsurpassed educational experience onboard the jet with excellent access to our experts, who will share their expertise during flights as well as on land.

Luxor Temple, Luxor, Egypt

FLIGHT TIMINGS FOR THE BOEING 757 PRIVATE JET

Depart	Arrive	Hours/Minutes
London, U.K.	Istanbul, Turkey	3' 55"
Istanbul, Turkey	Cairo, Egypt	2' 10"
Cairo, Egypt	Luxor, Egypt	1' 10"
Luxor, Egypt	Agra, India	5' 20"
Agra, India	Jaipur, India	55"
Jaipur, India	Aqaba, Jordan	6' 15"
Aqaba, Jordan	Marrakech, Morocco	6' 30"
Marrakech, Morocco	London, U.K.	3' 35"





Oberoi Amarvilas, Agra, India



The Dorchester, London, England

Savor Unforgettable Dining Experiences

Delight in festive banquets at our accommodations and other special venues featuring fresh, authentic regional cuisine and traditional cultural performances. Enjoy cocktails and canapés while cruising the Bosphorus; a private cocktail reception in a gallery of the Egyptian Museum; a meal in view of the Sphinx; an elegant lunch on a *felucca* on the Nile River; a candlelit dinner in the Siwa Oasis; a Bedouin meal in the desert at Wadi Rum; a picnic with a Berber chief and his family in the Atlas Mountains; and gala dinners at Luxor Temple and a former residence of a legendary Rajasthani maharaja.

UNWIND IN THE WORLD'S FINEST ACCOMMODATIONS

Stay in some of the finest and most interesting accommodations the world has to offer—each one is a five-star property carefully selected for its amenities and prime location. The Dorchester, located in London’s Mayfair, was named “the finest hotel in England” by *Travel + Leisure* magazine in 2009. The Oberoi Amarvilas is only 660 yards from the Taj Mahal and has been consistently ranked among the top 10 hotels in the world in several categories. The legendary La Mamounia is an oasis of calm, luxury, and elegance in historic Marrakech, and has completed a long-anticipated renovation, offering the finest contemporary comforts in an exquisite blend of Art Deco and Arabo-Andalusian styles.

In addition, you will stay in a boutique property in the heart of Istanbul’s historic quarter, enjoy views of the Nile River from our rooms in Egypt, spend the night in a Rajasthani palace; and if you wish, stay in an award-winning eco-lodge in the Sahara Desert which has hosted such luminaries as Prince Charles and the Duchess of Cornwall.

Four Seasons Hotel Istanbul at Sultanahmet, Istanbul, Turkey

La Mamounia, Marrakech, Morocco

Rambagh Palace, Jaipur, India





Wadi Rum, Jordan



Berber girls dancing, Atlas Mountains, Morocco

FOLLOW YOUR PASSION WITH A FLEXIBLE ITINERARY

Take advantage of our flexible itinerary to enjoy excursions of your choice along the way. Whether you'd like to tour local art galleries, visit a school, or hike off the beaten path, we will ensure that your travels are tailored for you.

In the following pages you'll find some special opportunities to customize the trip to your interests. These choices are available at no additional cost; however, some will have limited space available or will require a minimum number of participants. Space will be reserved on a first-come, first-served basis. These opportunities are a mere sampling of what's possible.

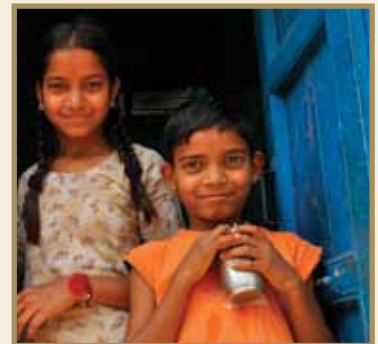
Also, if you would like to skip one of the stops on our itinerary, we will look into an alternative destination. For more information and to discuss your ideal itinerary, please contact us.

The possibilities are endless, the experience—matchless.

Colossus of Ramses II, Luxor Temple, Egypt



MAKE A DIFFERENCE ALONG THE WAY



By joining this expedition, you will automatically support the efforts of TCS & Starquest Expeditions to enhance the environmental, social, economic, and educational conditions of peoples and places we visit.

This expedition will transport supplies to medical clinics and schools, and donate funds for essential services and innovative projects.



The Blue Mosque and the Bosphorus Strait



Topkapi Palace



Glass lanterns at the Grand Bazaar

OUR JOURNEY BEGINS

LONDON, ENGLAND

Tuesday, November 29, 2011. Depart your hometown independently on a commercial flight to London. Meet fellow travelers, lecturers, and expedition leaders at a welcome dinner. (Please note that most travelers from the U.S. will need to take a flight departing November 28 in order to arrive in time for the expedition check-in and welcome dinner.) *The Dorchester, London*

ISTANBUL & THE BOSPORUS, TURKEY

Wednesday & Thursday, November 30 & December 1. Fly by private jet to Istanbul, a city of graceful domes and soaring minarets built on seven hills. The only city in the world that straddles two continents, Istanbul has beckoned countless travelers and conquerors over the centuries and remains a fascinating blend of Eastern and Western cultures. Visit the colossal Hagia Sophia, a sixth-century Byzantine masterpiece whose dome has influenced architecture around the world for 1,500 years. Enjoy cocktails on a cruise on the Bosphorus Strait, offering magnificent views of this storied city. Stroll the Grand Bazaar, brimming with jewelry, pottery, carpets, and spices. Explore Topkapi Palace, the opulent residence of Ottoman sultans that houses splendid jewels, furnishings, and other treasures. At the imposing 17th-century mosque of Sultan Ahmet I, known as the Blue Mosque, examine the stunning azure-colored Iznik tiles that line the interior. *Four Seasons Hotel Istanbul at Sultanahmet*

Alternate: Instead of exploring some of the sites of Istanbul, you may choose to take a cooking class at the Istanbul Culinary Institute.



The Pyramids, Giza



Feluccas on the Nile

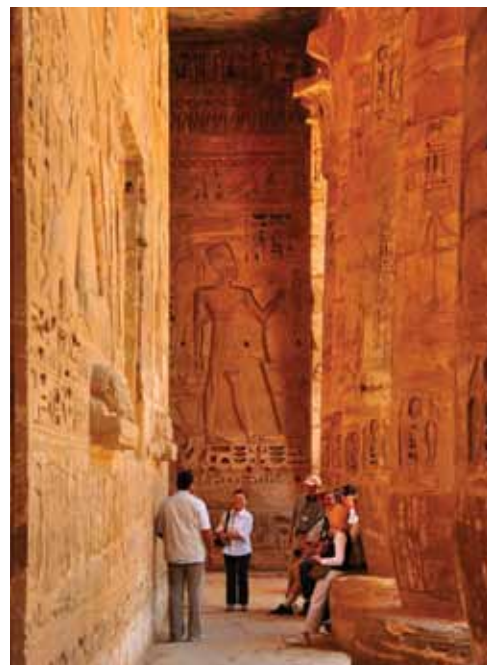
CAIRO, THE PYRAMIDS & THE SPHINX, EGYPT

Friday, December 2. Board our private jet and fly to Cairo. Transfer to Giza and visit the Pyramids, including the 4,500-year-old Great Pyramid of Khufu (Cheops). Enjoy lunch in view of the Sphinx. Then explore the Egyptian Museum—repository of countless antiquities including the famed Gold Mask of King Tutankhamun and the recently identified mummy of Queen Hatshepsut—and enjoy a private reception in one of the galleries. *Four Seasons Hotel Cairo at Nile Plaza, Cairo*

LUXOR & THE VALLEY OF THE KINGS OR SIWA OASIS, EGYPT

Saturday, Sunday & Monday, December 3, 4 & 5. Arrive in Luxor, site of the ancient city of Thebes, where the temples and tombs of some of history’s greatest kings and queens are found. See Luxor Museum’s stunning collection of statues, figures, bas-reliefs, and mummies. Visit the Great Hypostyle Hall and temples at Karnak, the largest ancient religious site in the world, once described by the Egyptians as “the most perfect of places.” Enjoy lunch aboard a traditional Egyptian boat, a *felucca*, while sailing across the Nile River. Visit the Valley of the Kings, including Tutankhamun’s tomb, discovered nearly completely intact in 1923. Stop at Queen Hatshepsut’s mortuary temple, one of the most beautiful in the area. See the Colossi of Memnon, two enormous statues and all that remains of the mortuary temple of Amenhotep III. Admire the colorful reliefs of Medinet Habu, the best-preserved temple in the area. In the evening, enjoy a gala dinner at the Luxor Temple. *Sonesta St. George, Luxor*

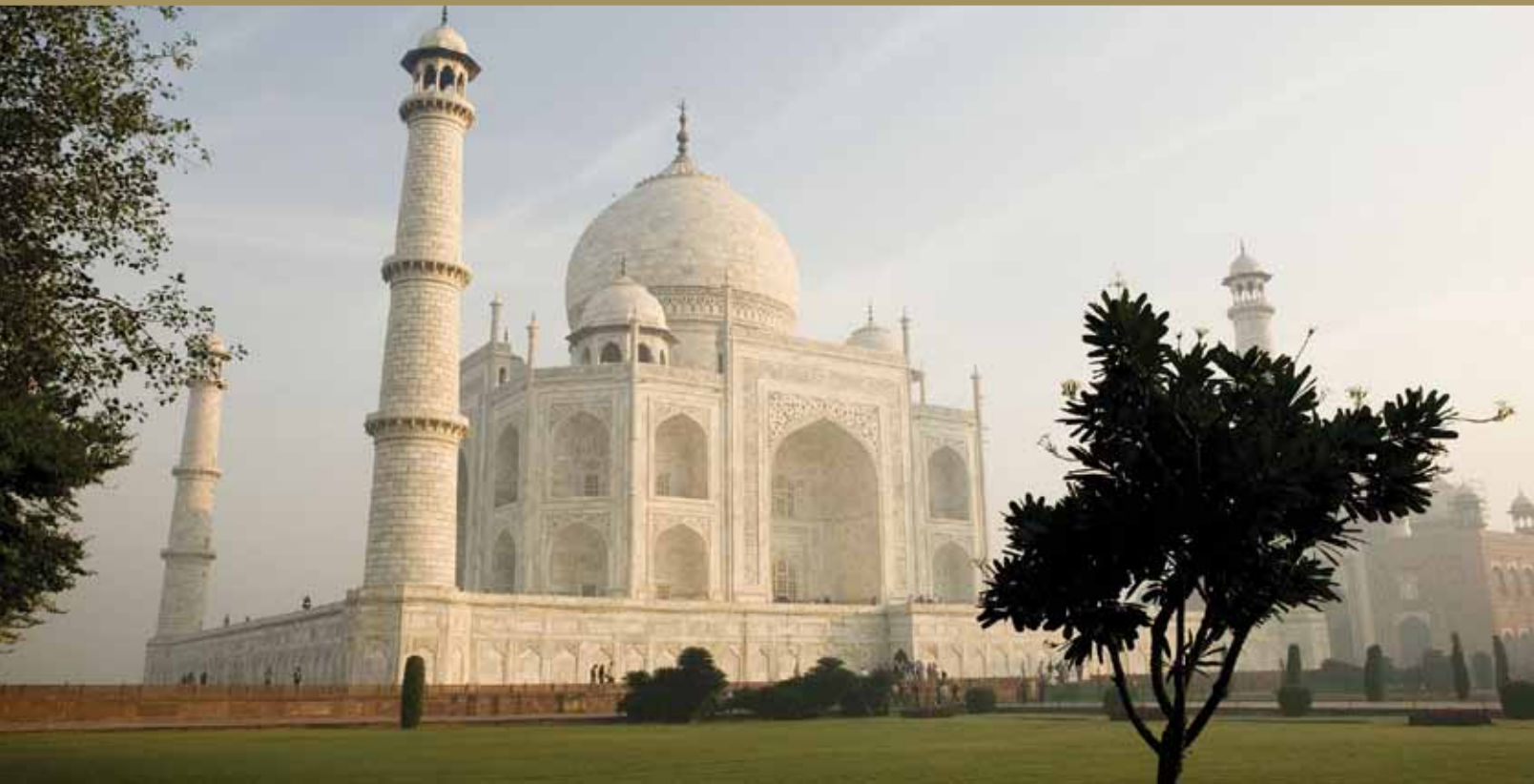
Alternate: Or take a private local flight into the Sahara Desert and discover the Siwa Oasis, home to the Berber Siwan people for thousands of years. See the Great Sand Sea take on a breathtaking spectrum of colors, from sunrise to sunset, and unwind in our unique and unforgettably beautiful boutique hotel. *Adrére Amellal Oasis, Siwa Oasis*



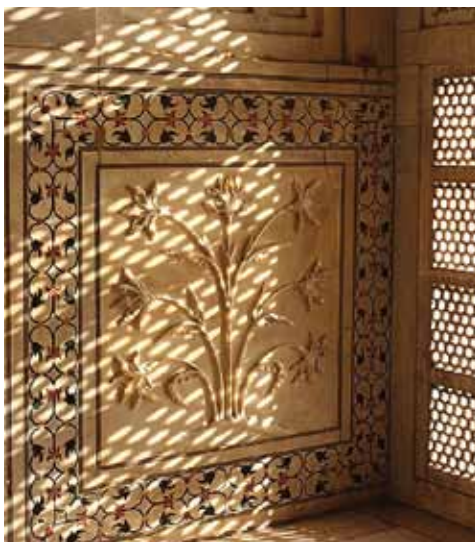
The Great Hypostyle Hall, Karnak



Siwa Oasis



The Taj Mahal



Interior detail, Taj Mahal



Children in Kachhpura

THE TAJ MAHAL, INDIA

Tuesday, December 6. Board our private jet and fly to Agra, India, site of the famous Taj Mahal. Mughal Emperor Shah Jahan commissioned this astoundingly beautiful monument in the 17th century as a tribute to the memory of his second wife, Mumtaz Mahal. Wander this enchanting work of art, which incorporates and expands on Persian, Hindu, and Islamic styles. Admire the Taj Mahal's lovely form among the reflecting pools and gardens that surround it, and observe up-close the intricate ornamentation and inlaid precious stones. You can also enjoy a view of this grand tribute to love from our hotel, a lavish oasis only 660 yards from the site. *Oberoi Amarvilas, Agra*

Alternate: Or, instead of the Taj Mahal, visit Kachhpura, which is inhabited by the Harijan people, otherwise known as "Untouchables." Meet with families and visit a local school.



Visitors strolling the exterior of the Taj Mahal



Palace of the Winds



Chandra Mahal, City Palace

RAJASTHAN'S "PINK CITY" OF JAIPUR, INDIA

Wednesday & Thursday, December 7 & 8. Fly by private jet to Jaipur, the "Pink City" named for the rose color of its prominent buildings that were painted for a citywide makeover to honor a visit by the Prince of Wales in 1876. See the unique Palace of the Winds, an oasis for women of the court who discreetly observed palace activities from behind latticed windows. Visit the sumptuous City Palace and its museum to see royal artworks and artifacts, including exquisite robes, toys from the royal playroom, and antique weaponry. Explore the whimsical Jantar Mantar, an 18th-century observatory with enormous and sculptural astronomical tools. In the evening, gather for a gala Rajasthani dinner at Dera Amer, the former home of Mansinghji, the legendary Maharaja of Jaipur. *Rambagh Palace, Jaipur*



Painted elephant



Rajasthani women



Mosaic floor of a Byzantine church, Petra



The Treasury, Petra



The Siq at Petra

THE LOST CITY OF PETRA, JORDAN

Friday & Saturday, December 9 & 10. Step back in history in the ancient city of Petra, half-built, half-carved into rose red cliffs by the mysterious Nabataean people more than 2,000 years ago. This breathtaking “lost city” was known only to local Bedouins until its rediscovery by a Swiss explorer in 1812. Venture into the Siq, a narrow chasm in the bedrock, and arrive at the iconic Treasury. Admire the elaborate buildings and tombs carved from sheer rock walls, and observe up-close the superb blending of Eastern traditions with Hellenistic architecture.

Mövenpick Hotel, Petra

Alternate: Instead of visiting Petra, embark on a 4x4 jeep safari to Wadi Rum, an evocative lunar-like landscape made famous by T. E. Lawrence and the film about him, *Lawrence of Arabia*. Marvel at the spectacular rock formation known as the Seven Pillars of Wisdom; examine ancient pictographs and Thamudic, Nabataean, and Arabic inscriptions carved in stone throughout this area; and enjoy a traditional Bedouin lunch.



Bedouin woman, Petra



Wadi Rum



A busy souk



Djemaa el Fna

MARRAKECH, MOROCCO

Sunday & Monday, December 11 & 12. Upon arrival in Marrakech, we transfer to our fine hotel. The following morning, we begin to explore this 1,000-year-old city steeped in Berber tradition. Explore the lavishly decorated rooms of the Bahia Palace, many of which open onto small pleasure gardens; enter the halls of the Ben Youssef Madrasa, an Islamic college founded during the Merinid Dynasty; and gaze up at the towering minaret of the Koutoubia Mosque, the largest mosque in Marrakech. Catch a glimpse of the centuries-old techniques of tanners, silk dyers, brass workers, and other skilled artisans in Marrakech's bustling souks. Wander through the Djemaa el Fna, the busiest market square in all of Africa, to see a myriad of delights including snake charmers, storytellers, and acrobats. Immerse yourself in the blue and green paradise of Jardin Majorelle, a garden estate created in 1924 by French artist Jacques Majorelle and later restored by Yves Saint Laurent. In the evening, celebrate our adventure at a gala farewell dinner.

La Mamounia, Marrakech

Alternate: Instead of exploring Marrakech, spend the day in the spectacular Atlas Mountains, the highest mountain range in North Africa. Visit a Berber village, share tea with a village chief and his family, and enjoy a delicious picnic lunch. In the evening, rejoin the group in Marrakech for the gala farewell dinner.



Ben Youssef Madrasa

LONDON, ENGLAND

Tuesday, December 13. Our private jet flies us to London, where we will enjoy a fine meal and bid farewell to fellow travelers. *The Dorchester, London*

LONDON, ENGLAND / HOMEWARD

Wednesday, December 14. Following breakfast, connect with your regularly scheduled commercial flight home.

COST PER PERSON

Double Occupancy: \$41,950

Single Supplement: \$4,950

The cost per person includes all private jet flights, meals, accommodations, educational program, philanthropic contributions, and comprehensive pre- and post-departure services. Commercial airfare to and from London is not included. Please see the Terms & Conditions for details.

For your protection and peace of mind, all payments are secured in a bank escrow account that is fully insured by the U.S. Federal Government.

WORLD HIGHLIGHTS BY PRIVATE JET • TERMS & CONDITIONS

Expedition Prices: \$41,950 per person, based on double occupancy (\$4,950 single supplement)

What Is Included: All hotel accommodations, group transportation, excursions, and other group activities as detailed in the itinerary, beginning with arrival at The Dorchester, London, England, on November 29, 2011, through departure in the morning from The Dorchester, London, England, on December 14, 2011 • Transportation on a private Boeing 757 according to the itinerary • All meals, beginning with the welcome dinner on November 29, 2011, and ending with breakfast on December 14, 2011 • Complete program of special events and activities, including an extensive program of customized options at most destinations • Enrichment program including lectures by a team of experts • Services of professional staff, including an expedition physician, to assist you throughout the trip • Cost of philanthropic efforts • Bottled water throughout the program (during sightseeing, at scheduled meals, and in your room) • All beverages, including liquor, aboard the private jet • Liquor during special events and cocktail parties on land • House wine and/or beer at lunch and dinner, and coffee, tea, milk, and soft drinks at all scheduled meals on land • Baggage handling during the expedition • Tips or gratuities to local guides, drivers, porters, and waitstaff • Amenities package • \$100,000 emergency medical evacuation insurance *for covered reasons* • Minimal accident/sickness/baggage insurance (details about optional and additional insurance for purchase, including trip cancellation insurance, will be mailed to you after registration) • Airport transfers in London, England.

What Is Not Included: Commercial airfare from your home city to London, England, and from London, England to your home city • Optional and additional accident/baggage/cancellation insurance • Passport and visa fees • Personal expenses such as laundry, telephone, fax, and Internet charges • All beverages not mentioned above as included • Hotel minibar charges • Meals not scheduled by TCS & Starquest Expeditions, Inc. • Inoculation and medication costs of any kind • Any tips or gratuities not specifically mentioned as included in the total expedition price will be at your discretion.

Airfare: We are happy to assist you in reserving commercial flights from your home city to London and from London to your home city, in the class of service that you prefer. We can also arrange pre- or post-trip hotel accommodations. Ask for details.

Reservations & Payments: To reserve your place on the World Highlights by Private Jet expedition, complete the Reservation Form and return it with your deposit of \$2,500 per person. The deposit can be made by check; wire transfer; or by a major credit card such as Visa, MasterCard, American Express, and Discover Card. **Make checks payable to "WH-11 Escrow."** Fax or mail to TCS & Starquest Expeditions, 1000 Second Avenue, Suite 1400, Seattle, WA 98104. Or call 800-454-4149 or 206-254-0228 or fax to 206-447-7717. **The second payment of \$15,000 per person is due April 29, 2011. Final payment is due August 29, 2011.** The second and final payments are payable by check or wire transfer only.

Cancellation & Refunds: All requests for refunds must be sent to us in writing via mail, fax, or e-mail. Cancellations must be in writing and will become effective as of the date of the postmark or e-mail receipt. Deposits and any payments are fully refundable, less a cancellation fee, as set forth in the following schedule:

If your notice is received...	You will receive a refund of all deposits less a...
On or before April 29, 2011	\$1,000 per-person cancellation fee.
From April 30 to June 29, 2011	\$5,000 per-person cancellation fee.
From June 30 to August 29, 2011	\$15,000 per-person cancellation fee.
After August 29, 2011	No refund.

Leaving an expedition in progress, for any reason whatsoever, will not result in a refund, and no refunds will be made for any unused portions of an expedition. TCS & Starquest Expeditions, Inc. reserves the right to cancel any expedition because of inadequate enrollment that makes the expedition economically unfeasible to operate. If TCS & Starquest Expeditions, Inc. cancels an expedition prior to departure, you will receive a full refund of monies paid. Please note that costs for visas, commercial air tickets, insurance, suite upgrades, and pre- or post-tour independent arrangements may not be refundable. **We strongly recommend trip cancellation insurance; applications will be sent to you upon registration.**

Insurance: Trip cancellation, health, and accident insurance are available for purchase; we will send you more information upon registration. These important protections can save you money if you are forced to cancel or alter your trip. Insurance premium payments are subject to the policies of the insurance carrier and are generally not refundable.

Baggage: On the private jet, each passenger is limited to 90 pounds of checked baggage in 2 bags (one bag of your choice limited to 50 pounds, and one wheeled bag that TCS & Starquest Expeditions, Inc. will send ahead of time to you specifically for use on the expedition, limited to 40 pounds); plus a few smaller carry-on items such as a backpack, purse, camera, and/or laptop. For international flights, the air carrier's liability is limited to the actual value of the baggage but not more than 1,000 Special Drawing Rights, approximately \$1,250 per person, unless a higher value is declared at the time of check-in and an appropriate excess valuation charge is paid. Baggage, when not handled by TCS & Starquest Expeditions, and personal effects are at all times the sole responsibility of the participant.

Single/Shared Accommodations & Suite Upgrades: A limited number of single rooms are available at an extra cost on a first-come, first-served basis. We will do everything possible to assist persons requesting a roommate. If one is not confirmed, the single rate will be charged. Suite rooms are available in some destinations; more information about them, including their extra costs, will be sent to you in the months before departure.

Itinerary Changes: The itineraries and staff presented in this brochure are subject to modification and change by TCS & Starquest Expeditions, Inc. Every reasonable effort will be made to operate the expeditions as planned; however, should unforeseen world events and conditions require our itinerary to be altered, we reserve the right to do so for the safety and best interest of the group.

International Flights: The operation of these flights is subject to the foreign governments involved granting landing rights for the flight. If the air carrier cannot obtain these rights for any particular flight leg of an expedition, that flight leg will be canceled and alternative arrangements may be made, at the discretion of TCS & Starquest Expeditions, Inc.

Health Requirements: This is an active program, which requires you to make a realistic assessment of your health. All participants are expected to be in active good health, to enjoy traveling as part of a group, and to be ready to experience cultural differences with grace. Walking and climbing stairs are required in many hotels and airports, to board the aircraft, and are part of many excursions. *Prior to traveling, we highly recommend visiting your personal physician for a check-up, so that you may discuss your ability to participate in this type of journey.* To go to certain destinations or participate in certain activities, you may need to obtain your physician's approval. In this case, a form will be sent to you for your physician to sign. An alternate destination or activity can be arranged, if your physician recommends it. Malaria and other diseases are present in some of the countries featured in this itinerary. For the latest recommendations on specific health precautions for the areas you will visit, consult your physician and the Centers for Disease Control. Any physical condition requiring special attention, diet, or treatment should be reported in writing when the reservation is made. We will make reasonable efforts to accommodate travelers with special needs; however we regret that we cannot accommodate wheelchairs. If you require a slower pace, extra assistance, or the use of a cane or walking stick, arrangements will be made for private touring at each destination, if necessary, at the discretion of our tour staff. Any extra cost for such arrangements will be the responsibility of the traveler. If you would like to forego some of the scheduled sightseeing to rejuvenate and relax, please feel free to do so at any time.

Responsibility: TCS & Starquest Expeditions, Inc. is the qualified tour operator that will organize and administer the World Highlights by Private Jet expedition. TCS & Starquest Expeditions, Inc. acts only as the agent for any transportation carrier, hotel, ground operator, or other suppliers of services connected with this tour ("other providers"), and the other providers are solely responsible and liable for providing their respective services. The passenger tickets in use by the carriers shall constitute the sole contract between the carriers and the passenger; the carriers are not responsible for any act, omission, or event during the time tour participants are not aboard their conveyance. TCS & Starquest Expeditions, Inc. shall not be held liable for (A) any damage to, or loss of, property or injury to, or death of, persons occasioned directly or indirectly by an act or omission of any other provider, including but not limited to any defect in any aircraft, watercraft, or vehicle operated or provided by such other provider, and (B) any loss or damage due to delay, cancellation, or disruption in any manner caused by the laws, regulations, acts or failures to act, demands, orders, or interpositions of any government or any subdivision or agent thereof, or by acts of God, strikes, fire, flood, war, rebellion, terrorism, insurrection, sickness, quarantine, epidemics, theft, or any other cause(s) beyond their control. The participant waives any claim against TCS & Starquest Expeditions, Inc. for any such loss, damage, injury, or death. By registering for the World Highlights by Private Jet expedition, the participant certifies that he/she does not have any mental, physical, or other condition or disability that would create a hazard for him/herself or other participants. TCS & Starquest Expeditions, Inc. reserves the right in their sole discretion to accept, decline to accept, or remove any participant on an expedition and reserves the right without notice to withdraw any part or all of the trip and to make such changes as may be necessary. TCS & Starquest Expeditions, Inc. shall not be liable for any air carrier's cancellation penalty incurred by the purchase of a nonrefundable ticket to or from the first or last destination of the World Highlights by Private Jet expedition.

TCS & Starquest Expeditions is a Registered Seller of Travel in Washington (#602-320-265), a California Seller of Travel (#2071584-30), an accredited member of the Better Business Bureau, and is endorsed by IATAN the International Airlines Travel Agent Network (#50-755585). TCS & Starquest Expeditions' Dunn & Bradstreet D-U-N-S number is 17-084-7961.

TCS & Starquest Expeditions
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800-454-4149 or 206-254-0228
Fax: 206-447-7717
www.TCSandStarquestExpeditions.com



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1000 Second Avenue, Suite 1400, Seattle, WA 98104

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WORLD HIGHLIGHTS BY PRIVATE JET

Exploring Seven Legendary Places
in 16 Unforgettable Days

Istanbul, Turkey

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Luxor & The Valley of The Kings, Egypt

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Marrakech, Morocco

November 29–December 14, 2011